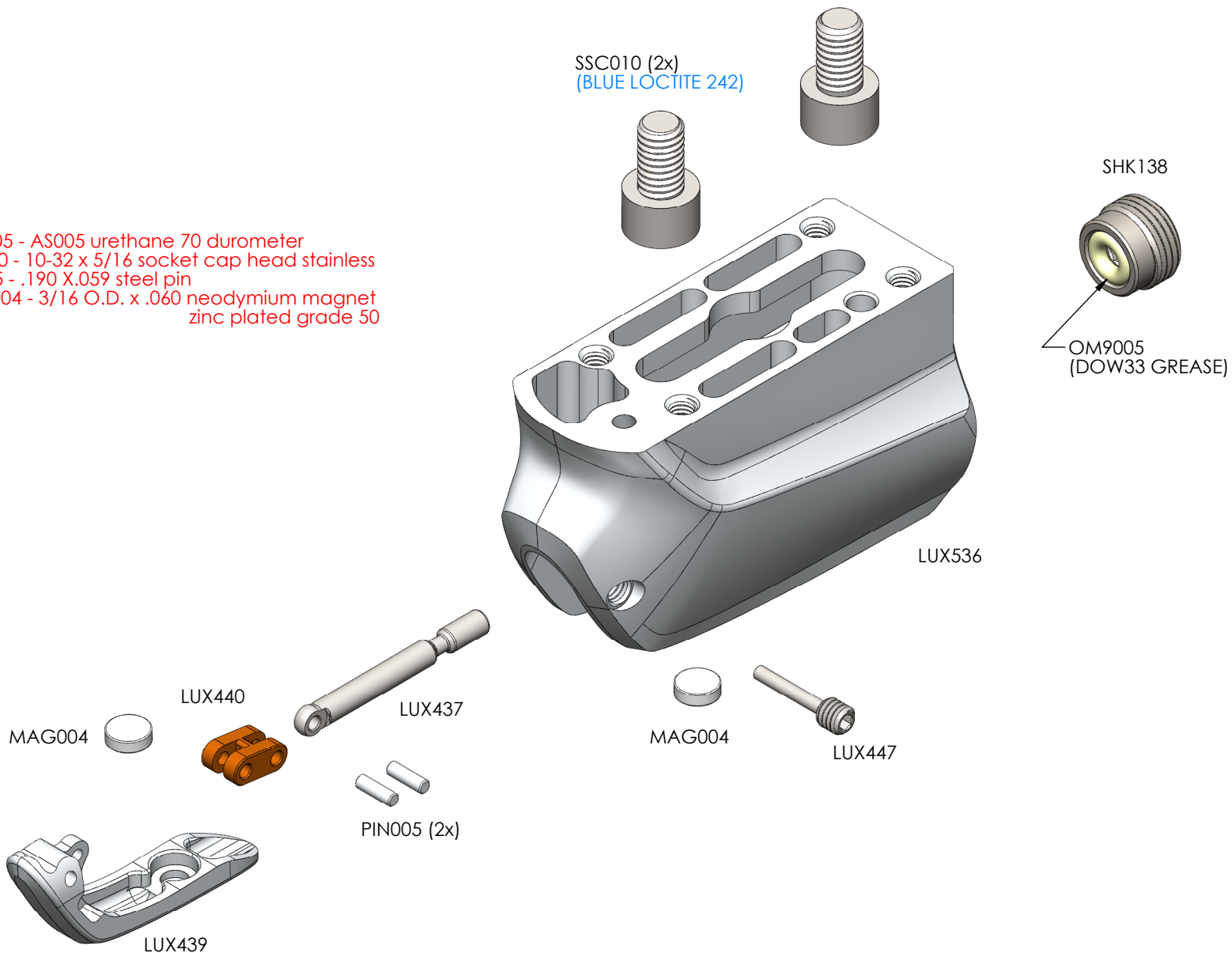


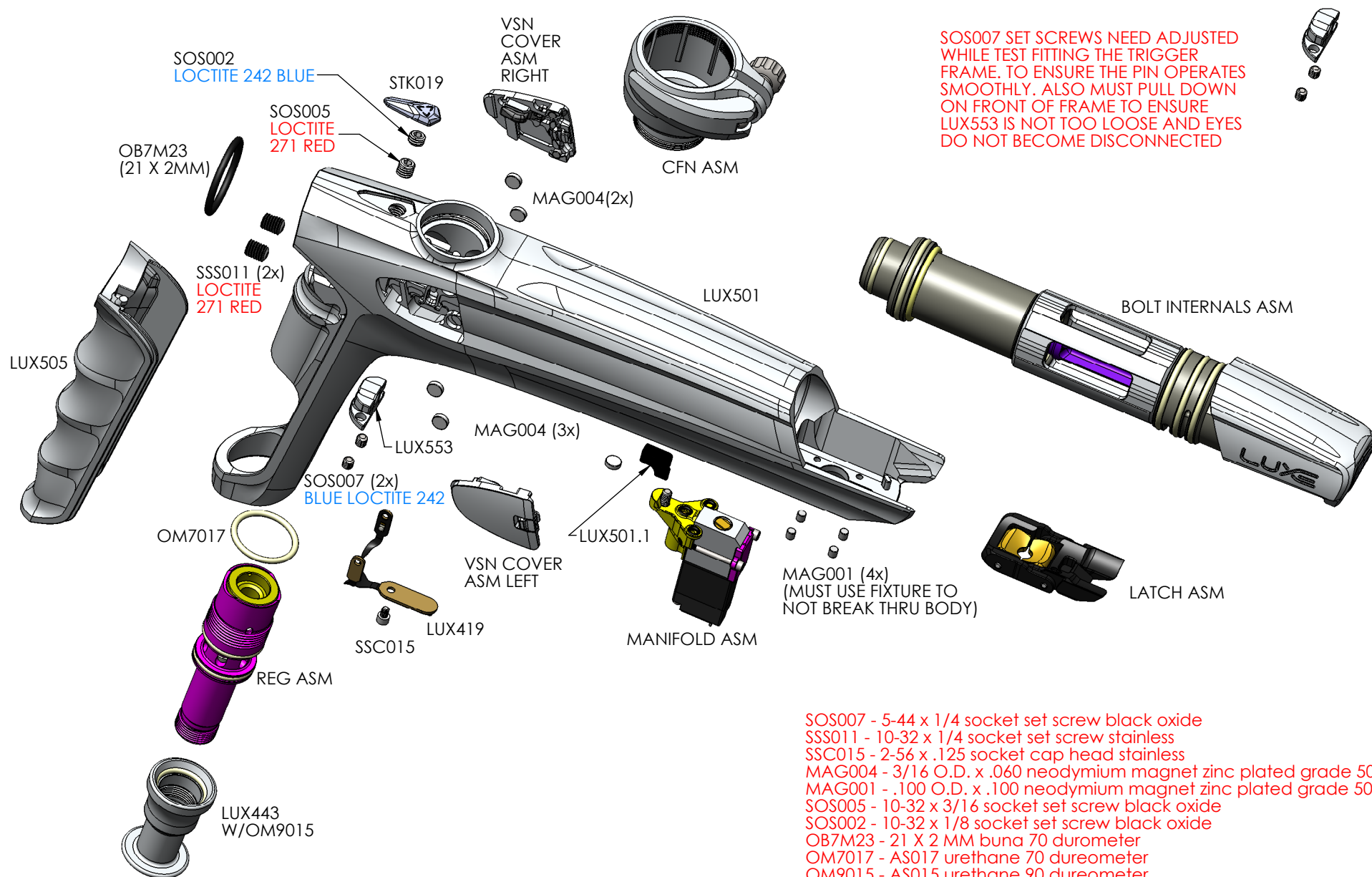
OU9005 - AS005 urethane 70 durometer  
 SSC010 - 10-32 x 5/16 socket cap head stainless  
 PIN005 - .190 X.059 steel pin  
 MAG004 - 3/16 O.D. x .060 neodymium magnet  
 zinc plated grade 50



# LUXE X ASA ASM GUIDE

GOG PAINTBALL S.A.

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF GOG PAINTBALL S.A. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF GOG PAINTBALL S.A. IS PROHIBITED.

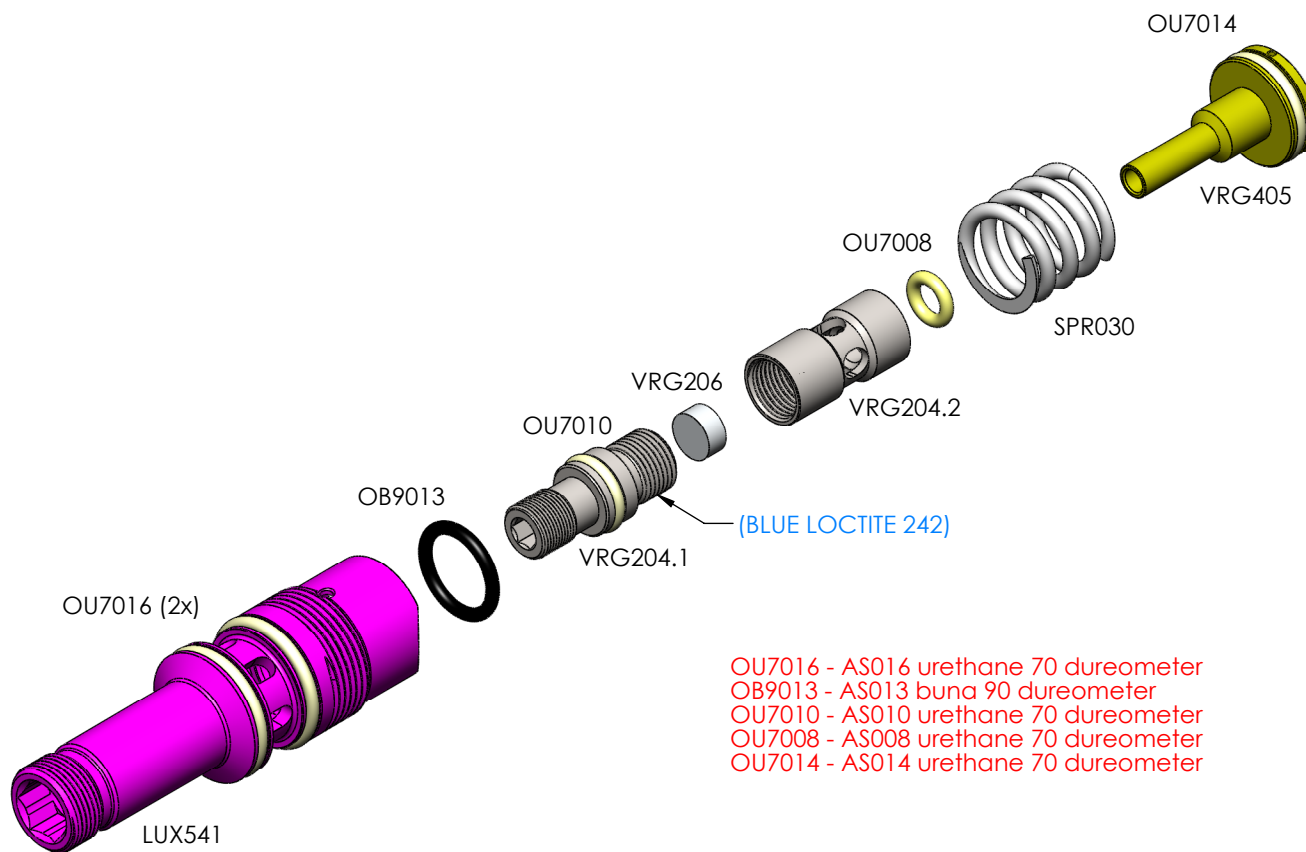


SOS007 - 5-44 x 1/4 socket set screw black oxide  
 SSS011 - 10-32 x 1/4 socket set screw stainless  
 SSC015 - 2-56 x .125 socket cap head stainless  
 MAG004 - 3/16 O.D. x .060 neodymium magnet zinc plated grade 50  
 MAG001 - .100 O.D. x .100 neodymium magnet zinc plated grade 50  
 SOS005 - 10-32 x 3/16 socket set screw black oxide  
 SOS002 - 10-32 x 1/8 socket set screw black oxide  
 OB7M23 - 21 X 2 MM buna 70 durometer  
 OM7017 - AS017 urethane 70 dureometer  
 OM9015 - AS015 urethane 90 dureometer

# LUXE X BODY ASM GUIDE

GOG PAINTBALL S.A.

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF GOG PAINTBALL S.A. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF GOG PAINTBALL S.A. IS PROHIBITED.

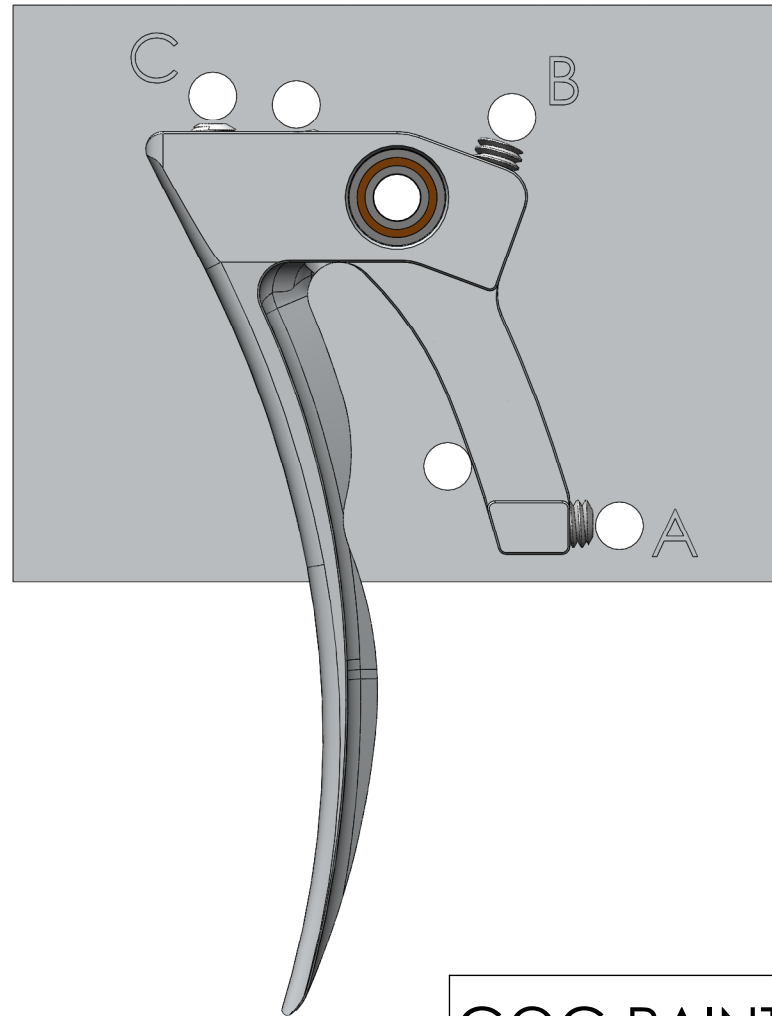


# LUXE X REG ASM GUIDE

GOG PAINTBALL S.A.

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF GOG PAINTBALL S.A. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF GOG PAINTBALL S.A. IS PROHIBITED.

1. APPLY **BLUE LOCTITE 242** TO ALL SCREWS (4x) AND INSERT INTO TRIGGER
2. SLIDE TRIGGER ONTO FIXTURE
3. TIGHTEN SCREW A
4. TIGHTEN SCREWS B AND C (2x)
5. LOOSEN B AND C SCREWS 180°
6. LOOSEN SCREW A ENOUGH FOR STEP 7
7. REMOVE FROM FIXTURE
8. TIGHTEN SCREW A ONE FULL TURN

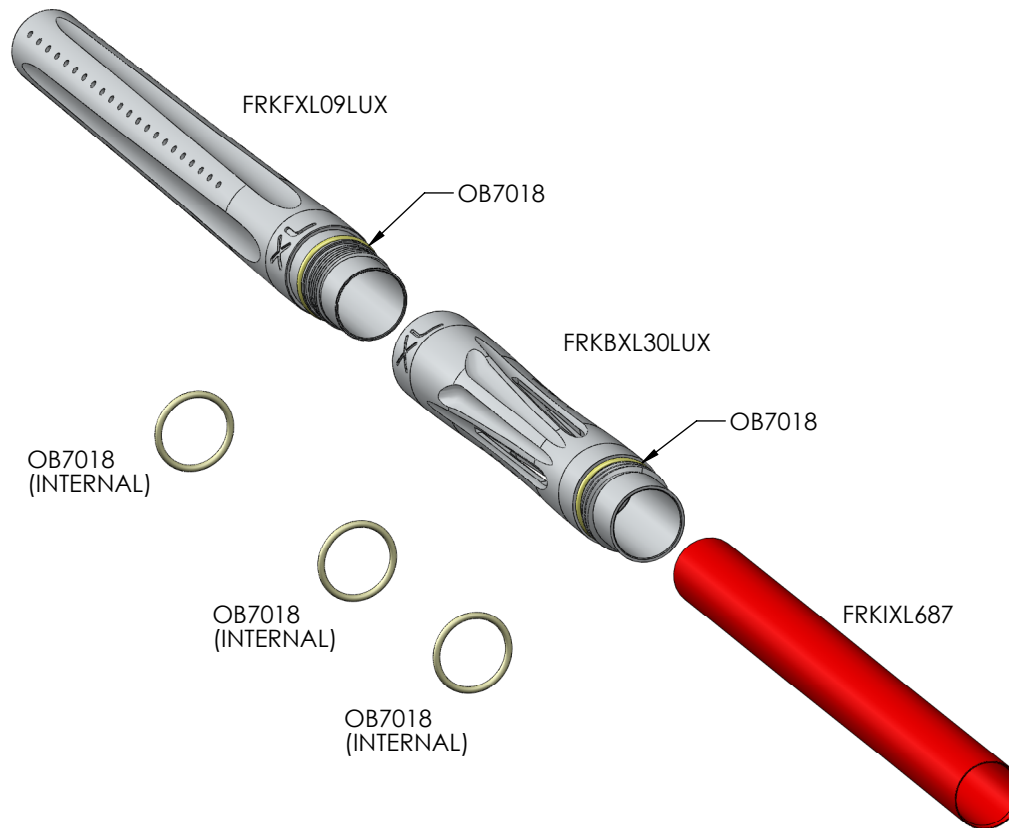


## LUXE X TRIGGER ASM GUIDE

**GOG PAINTBALL S.A.**

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF GOG PAINTBALL S.A. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF GOG PAINTBALL S.A. IS PROHIBITED.

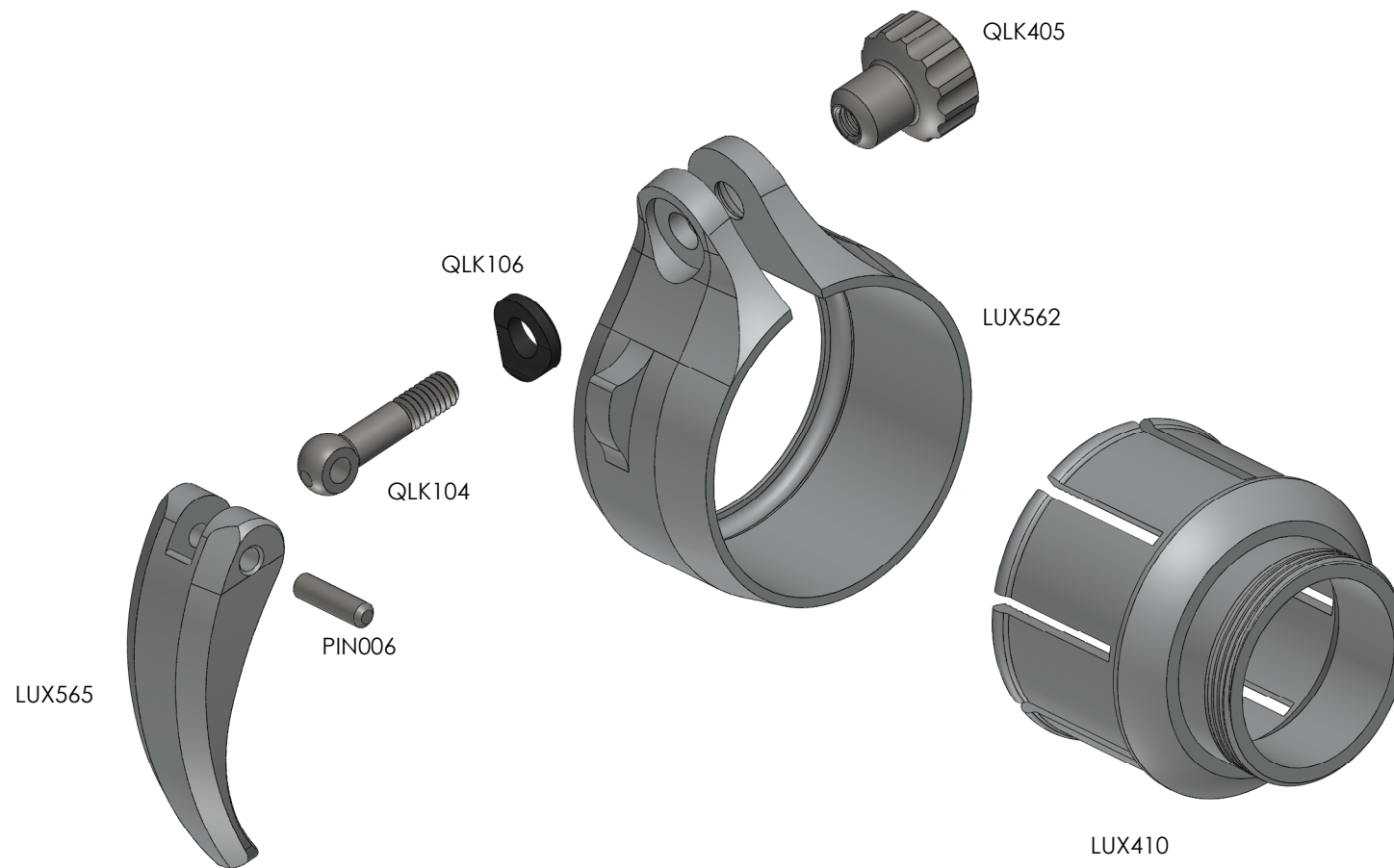
OB7018 - AS018 buna 70 dureometer



# LUXE X BARREL ASM GUIDE

GOG PAINTBALL S.A.

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF GOG PAINTBALL S.A. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF GOG PAINTBALL S.A. IS PROHIBITED.



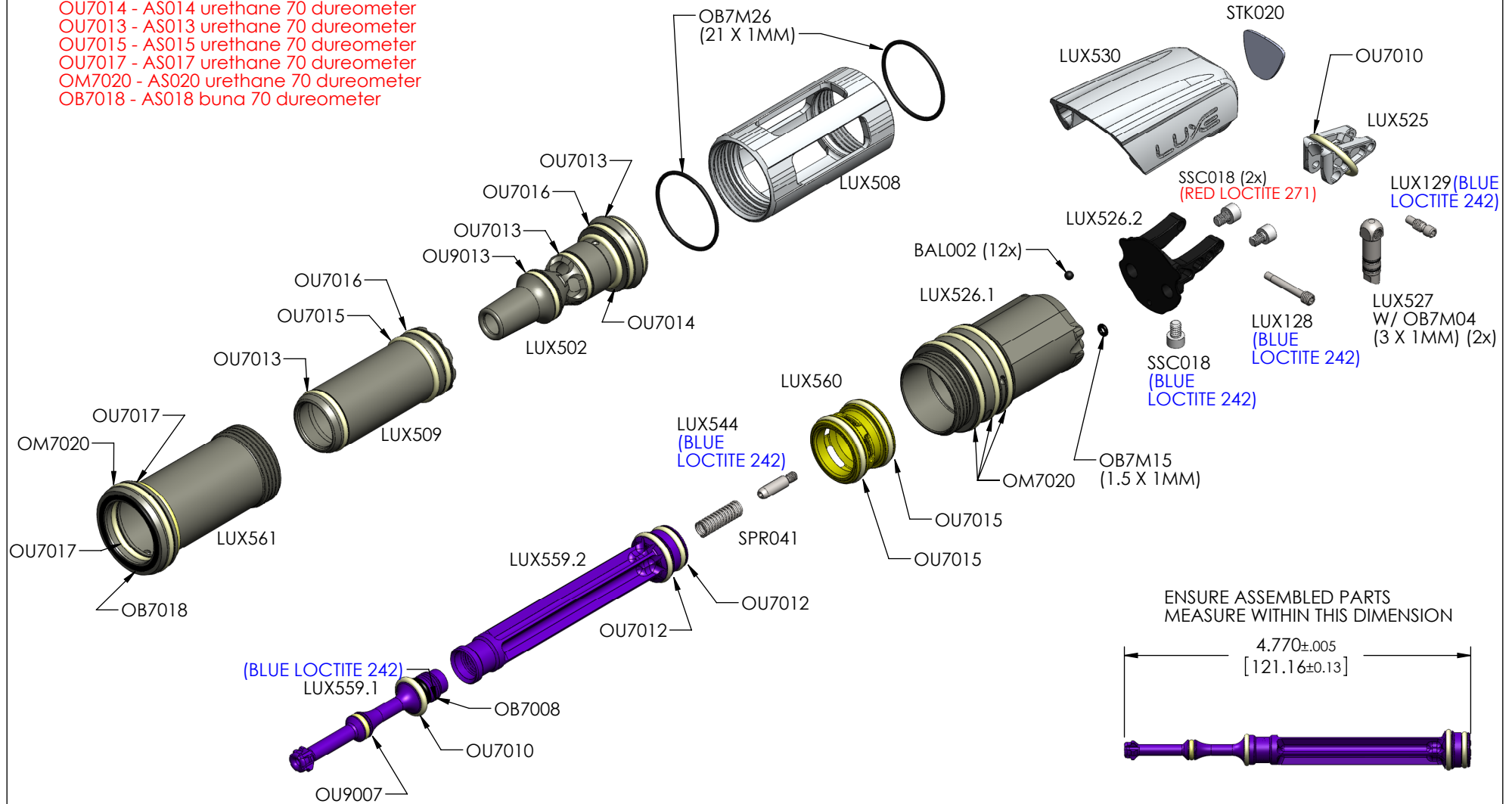
PIN006 - 3/32 X .375" steel pin

# LUXE X CFN ASM GUIDE

GOG PAINTBALL S.A.

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF GOG PAINTBALL S.A. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF GOG PAINTBALL S.A. IS PROHIBITED.

OU7012 - AS012 urethane 70 dureometer  
 OB7M15 - 1.5 x 1MM buna 70 dureometer  
 OM7020 - AS020 urethane 70 dureometer  
 OU7016 - AS016 urethane 70 dureometer  
 OB7008 - AS007 buna 70 dureometer  
 OU7010 - AS010 urethane 70 dureometer  
 OU9007 - AS007 urethane 90 dureometer  
 OB7M26 - 21 x 1MM buna 70 dureometer  
 OU7014 - AS014 urethane 70 dureometer  
 OU7013 - AS013 urethane 70 dureometer  
 OU7015 - AS015 urethane 70 dureometer  
 OU7017 - AS017 urethane 70 dureometer  
 OM7020 - AS020 urethane 70 dureometer  
 OB7018 - AS018 buna 70 dureometer

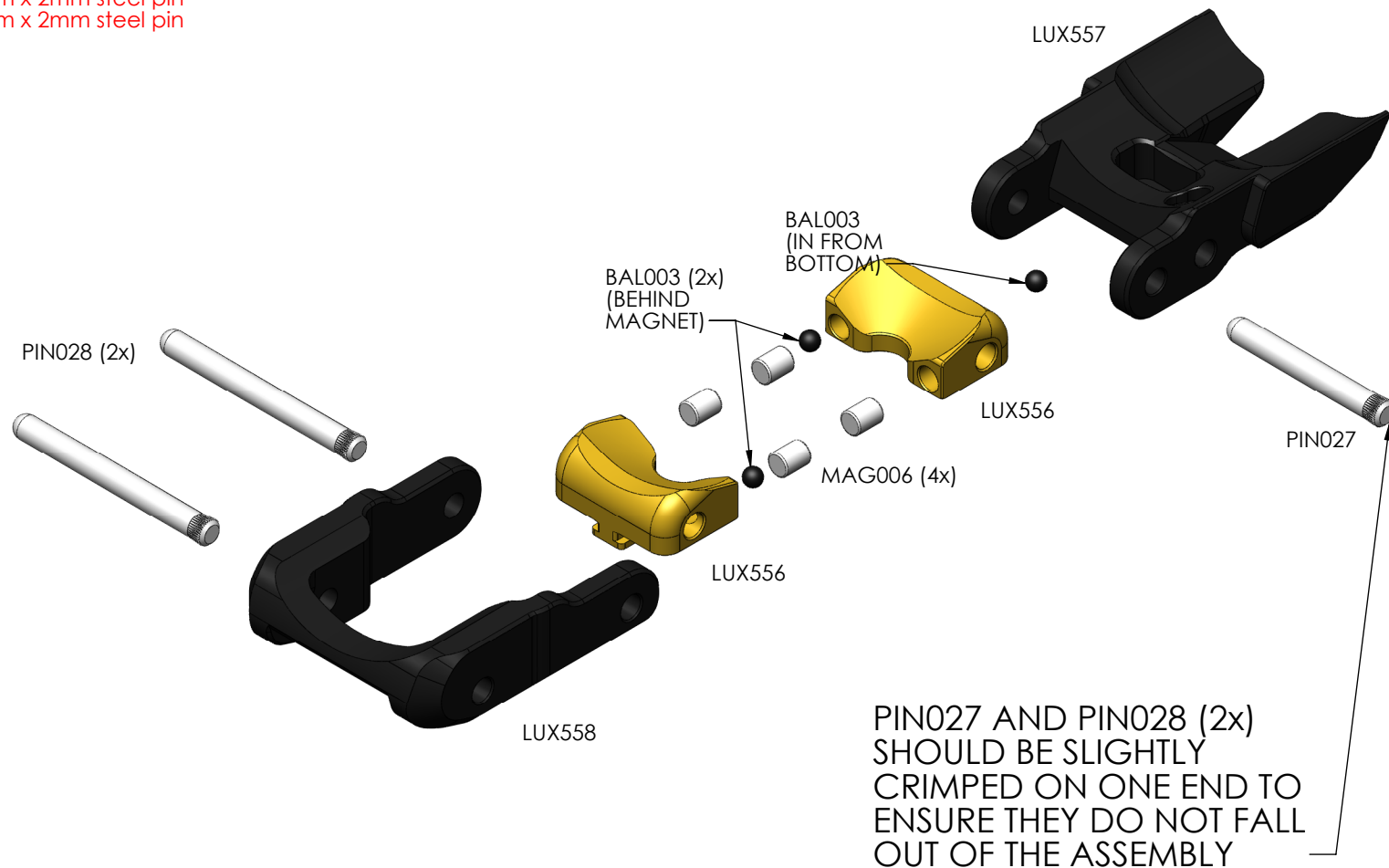


# LUXE X INTERNALS ASM GUIDE

GOG PAINTBALL S.A.

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF GOG PAINTBALL S.A. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF GOG PAINTBALL S.A. IS PROHIBITED.

MAG006 - 2mm O.D. x 2.5mm neodymium magnet zinc plated grade 50  
BAL003 - .062" buna ball  
PIN028 - 20mm x 2mm steel pin  
PIN027 - 16mm x 2mm steel pin

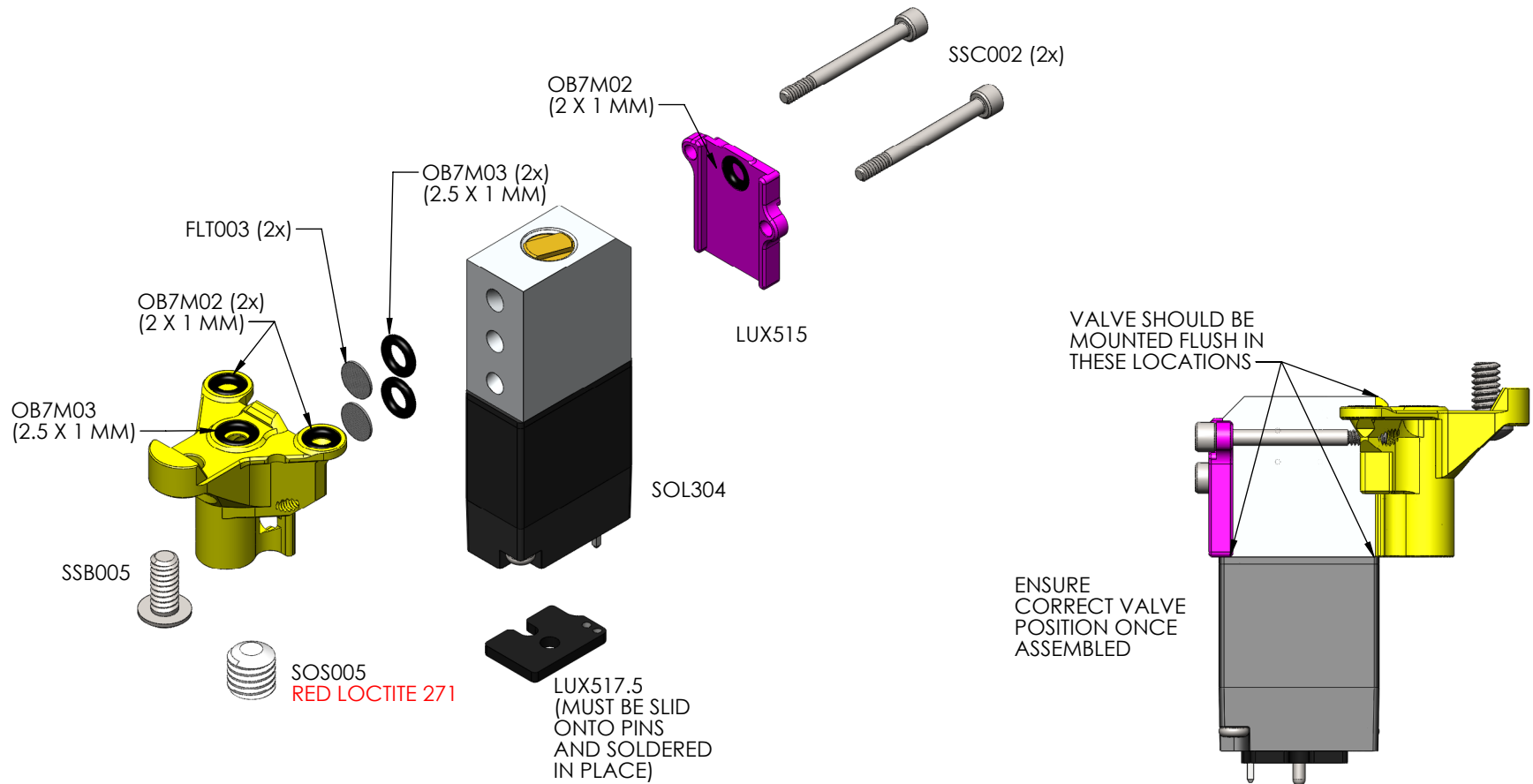


## LUXE X LATCH ASM GUIDE

GOG PAINTBALL S.A.

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF GOG PAINTBALL S.A. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF GOG PAINTBALL S.A. IS PROHIBITED.

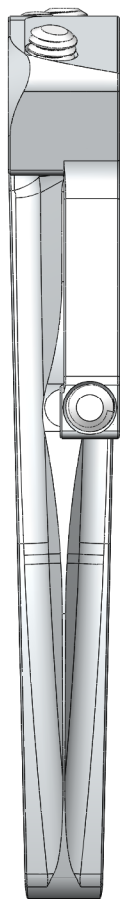
SSB005 - 4-40 x 1/4 button head screw stainless  
 SSC002 - m1.6 - .35 x 17mm cap head screw stainless  
 SOS005 - 10-32 x 3/16 socket set screw black oxide  
 OB7M03 - 2.5 X 1 MM buna 70 durometer  
 OB7M02 - 2 X 1 MM buna 70 durometer



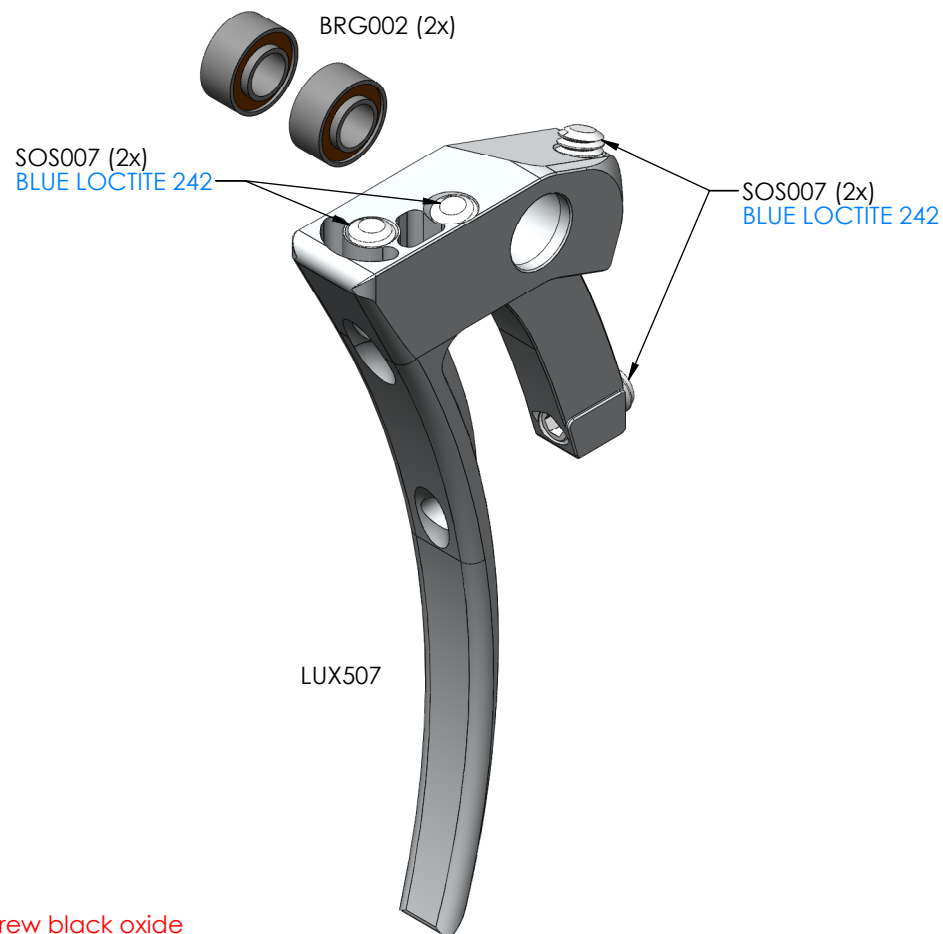
# LUXE X MANIFOLD ASM GUIDE

GOG PAINTBALL S.A.

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF GOG PAINTBALL S.A. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF GOG PAINTBALL S.A. IS PROHIBITED.



MUST INSERT BEARINGS  
FROM THIS SIDE

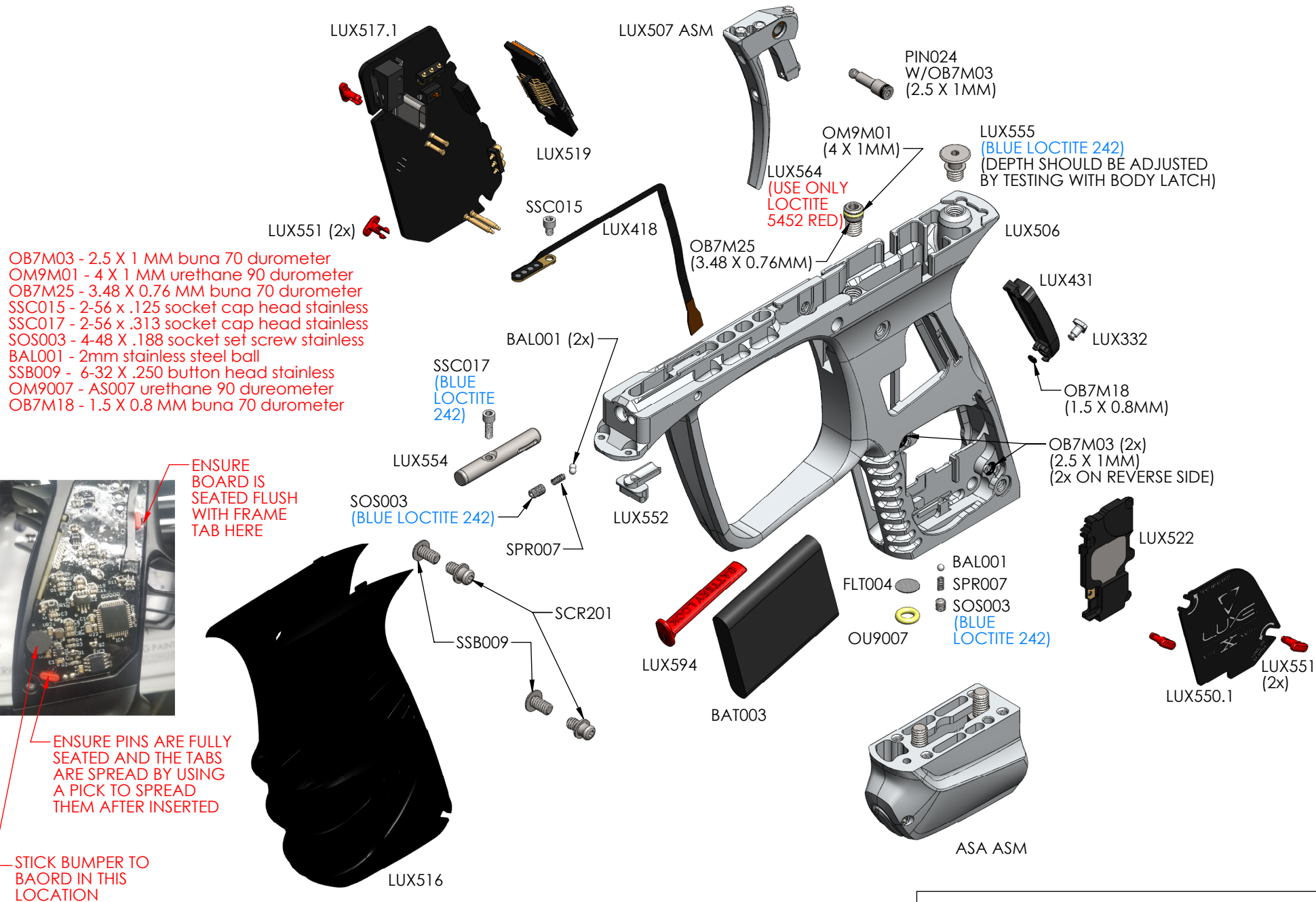


SOS007 - 5-44 x 1/4 socket set screw black oxide  
BRG002 - 1/4 diameter x .109" wide (.140" inner race)  
stainless roller bearing ABEC 3

# LUXE X TRIGGER ASM GUIDE

GOG PAINTBALL S.A.

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF  
GOG PAINTBALL S.A. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE  
WRITTEN PERMISSION OF GOG PAINTBALL S.A. IS PROHIBITED.



# LUXE X TRIGGER FRAME ASM GUIDE

GOG PAINTBALL S.A.

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF GOG PAINTBALL S.A. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF GOG PAINTBALL S.A. IS PROHIBITED.

MAG001 - .100 O.D. x .100 neodymium magnet  
zinc plated grade 50

PIN011

LUX503X (LEFT)  
LUX504X (RIGHT)

LUX512 (LEFT)  
LUX513 (RIGHT)

SPR014

MAG001 (2x)

SPR036

LUX511  
(ORANGE COLOR)

# LUXE X VSN COVER ASM GUIDE

GOG PAINTBALL S.A.

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF  
GOG PAINTBALL S.A. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE  
WRITTEN PERMISSION OF GOG PAINTBALL S.A. IS PROHIBITED.